

FLYER

UK 1-2018 | 01.02.2018 – 14.04.2018



WELDING TABLES AND CLAMPING SYSTEMS

# Precision & flexibility for larger projects



Special offer   
for rail system 

# RAIL SYSTEM

A FLEXIBLE WORK SURFACE



*A flexible system with extended precision when constructing large fabrications.*

The combination of tables, connecting frames and accessories (e.g., U-shape squares) provides endless fixture possibilities. The versatility of the rail system allows you to quickly position, align and clamp very large products.

- ✓ Quick and flexible adjustment of the working surface
- ✓ Very accurate work on large components
- ✓ Anytime expandible
- ✓ Technical support from consultation to installation



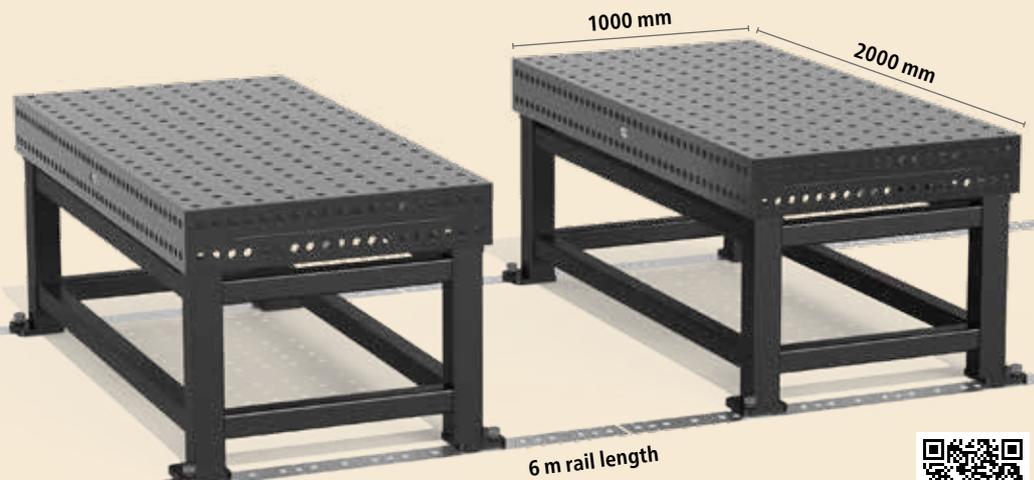
Further information can be found in our product and application catalog or on the Internet.

[www.siegmund.com/Vrailsystem](http://www.siegmund.com/Vrailsystem)

# SPECIAL PROMOTION

siegmund®

4 x 3 m rails with 2 welding tables and connecting frames at a special price.



More information about the offer:  
[www.siegmund.com/Download-Rail-Offer](http://www.siegmund.com/Download-Rail-Offer)

Please choose the type of rail system:



**4 x 3 m support and foundation rail**

incl. 2 welding tables Professional Extreme 8.7 (System 28, 2000 x 1000 mm, boreholes 100x100 mm grid) with connecting frame.

**10.513 £**

instead of ~~11.286 £~~ Catalog price  
Item No. 4-284020



**OPTIONAL**

**Alternative type of rail system: with integrated round rail**

incl. 2 welding tables Professional Extreme 8.7 (System 28, 2000 x 1000 mm, boreholes 100x100 mm grid) with connecting frame.

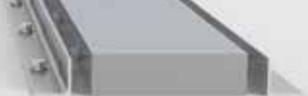
**Surcharge 3.245 £**

instead of ~~3.485 £~~ Catalog price  
Item No. 4-284021

plus installation set. Please choose between:



Rail level with ground



Rail is lying on ground

**+** **Set underfloor**

Installation set underfloor contains plastic caps, screws and casting compound for mounting.

**Surcharge 854 £**

instead of ~~903 £~~ Catalog price  
Item No. 4-284100

**+** **Set above-floor**

Installation set above-floor contains L-profiles and screws for mounting.

**Surcharge 854 £**

instead of ~~882 £~~ Catalog price  
Item No. 4-284101

Cost for installation on request.

Prices quoted in £, excl. VAT, packing and transport costs.  
We reserve the right to amend prices listed in this brochure, due to fluctuations in the Euro/£ exchange rate.



The appliance for the sliding gate is equipped with a folded laser template, which allows easy fixation.

# WELDING TABLES



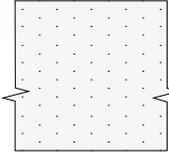
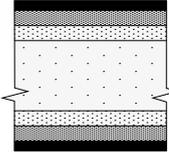
The materials used are fundamental to the high level of hardness and long service life.

The choice of a Siegmund table is a long term saving thanks to the high level of precision engineering and the consistent superior quality.



**PROFESSIONAL 750<sup>1</sup>**  
without Plasma nitration

**PROFESSIONAL 750**  
with Plasma nitration

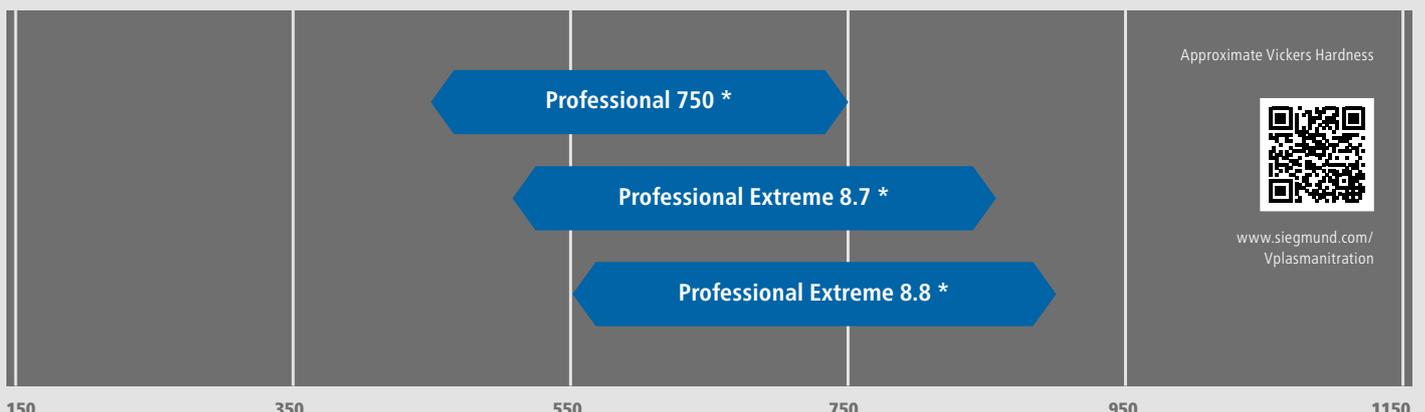
Hardness in Vickers	Basic hardness approx. 165 – 220 Vickers	Basic hardness approx. 165 – 220 Vickers Surface hardness approx. 450 – 750 Vickers
Material	 <p>Specific base material S355J2+N</p>	 <p>BAR-Coating Iron nitride Transient region</p> <p>Specific base material S355J2+N</p> <p>Transient region Iron nitride BAR-Coating</p>
Basic hardness	★ ★	★ ★
Surface hardness	★ ★	★ ★ ★ ★ ★ ★
Impact-proof	★ ★	★ ★ ★
Scratch-proof	★ ★	★ ★ ★ ★
Protection against weld spatter	★	★ ★ ★ ★ ★ ★
Corrosion resistance	★	★ ★ ★ ★ ★ ★
Point Load	★ ★ ★	★ ★ ★ ★
Flatness in its new state	★ ★ ★ ★ ★ ★ ★	★ ★ ★ ★ ★ ★ ★
Maintenance of the flatness under heavy use	★	★ ★ ★
Life span	★ ★	★ ★ ★ ★ ★

With our evaluation, we would like to make it easier for you to compare the different materials and to support you in selecting the right welding table.

<sup>1</sup>Also applies to all Basic tables System 28.

## COMPARISON OF HARDNESS: SURFACE HARDNESS

The plasma nitriding and subsequent BAR-coating protect against scratches, corrosion and welding spatter.



150 350 550 750 950 1150  
\* with Plasma nitration



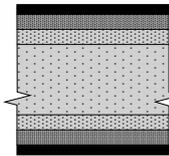
Our bestsellers Professional Extreme 8.7 and 8.8:  
Exceptional hardness and a long service life



The hardening test –  
Professional Extreme:  
[www.siegmund.com/Vhardness](http://www.siegmund.com/Vhardness)

**PROFESSIONAL EXTREME 8.7**  
with Plasma nitration

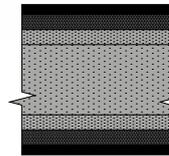
Basic hardness approx. 280 – 340 Vickers  
Surface hardness approx. 450 – 850 Vickers



BAR-Coating  
Iron nitride  
Transient region  
**Through-hardened tool steel out of special alloy Siegmund X8.7**  
Transient region  
Iron nitride  
BAR-Coating

**PROFESSIONAL EXTREME 8.8**  
with Plasma nitration

Basic hardness approx. 360 – 420 Vickers  
Surface hardness approx. 500 – 900 Vickers



BAR-Coating  
Iron nitride  
Transient region  
**Through-hardened tool steel out of special alloy Siegmund X8.8**  
Transient region  
Iron nitride  
BAR-Coating

★ ★ ★ ★ ★ ★

★ ★ ★ ★ ★ ★ ★ ★ ★

★ ★ ★ ★ ★ ★ ★

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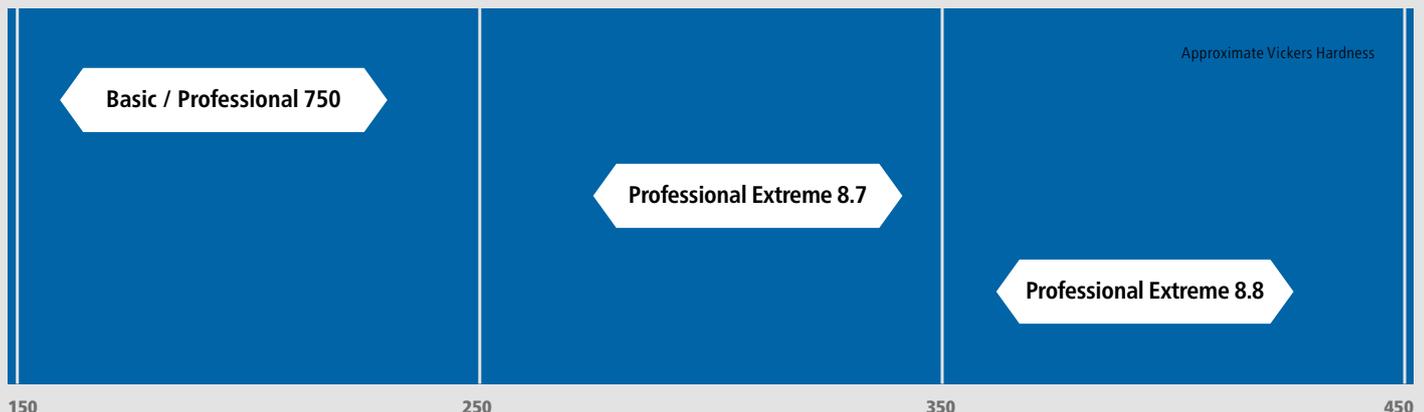
★ ★ ★ ★ ★ ★ ★

★ Shows the improvement of the properties in the last few years.

Side surface of Professional Extreme 8.7 and 8.8 is made of specific basic material S355J2+N incl. plasma nitriding and BAR-coating.

**COMPARISON OF HARDNESS: BASIC HARDNESS**

The high basic hardness is the essential hardness and allows a high impact resistance and a long service life of the welding table.



150

250

350

450

# SYSTEM 16

FOR FINE DETAIL APPLICATIONS



## MATERIALS

Material thickness approx. 11,5 – 13 mm

### PROFESSIONAL 750

Steel S355J2+N,  
plasma nitrided and BAR-coated

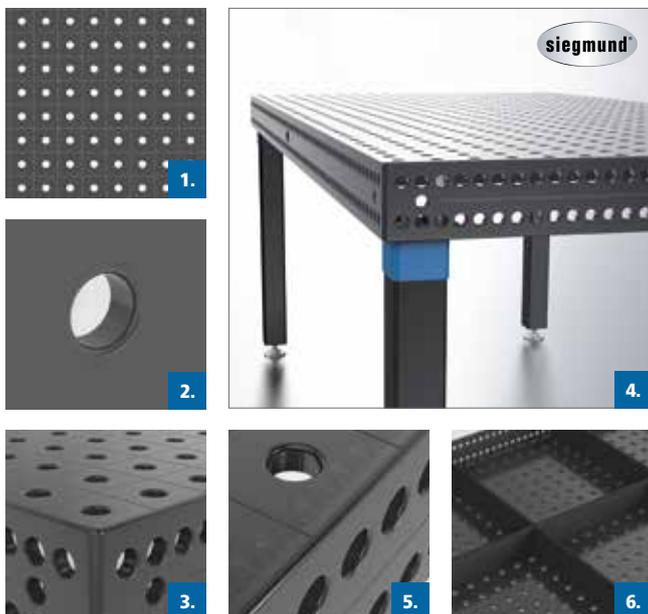
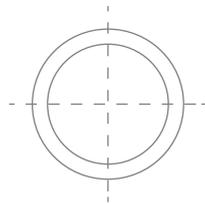
### PROFESSIONAL EXTREME 8.7

Hardened tool steel X8.7,  
plasma nitrided and BAR-coated



## BOREHOLE Ø 16 MM

1. Boreholes on the surface 50x50 mm grid
2. Boreholes with radius 2 mm
3. Radius 3 / 6 mm on table edges and corners
4. Height of table side 100 mm  
Borehole spacing of table side 25 mm
5. With scaling on the surface
6. Construction reinforced with ribbing



# SYSTEM 22

MORE STABLE THAN SYSTEM 16,  
MORE COST-EFFECTIVE THAN SYSTEM 28



## MATERIAL

Material thickness approx. 17 – 19 mm

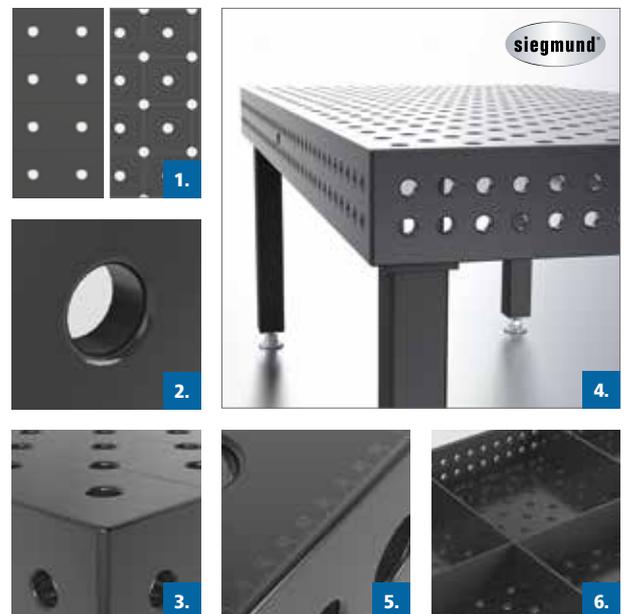
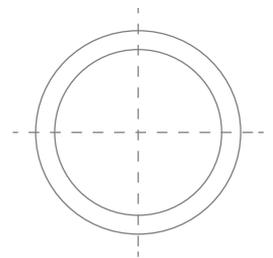
### PROFESSIONAL 750

Steel S355J2+N,  
plasma nitrided and BAR-coated



## BOREHOLE Ø 22 MM

1. Boreholes on the surface in  
diagonal grid or 100x100 mm grid
2. Boreholes with radius 2,5 mm
3. Radius 3 / 6 mm on table edges and corners
4. Height of table side 150 mm  
Borehole spacing of table side 50 mm
5. With scaling on the surface
6. Construction reinforced with ribbing



# SYSTEM 28 BASIC

THE ECONOMICAL SOLUTION



## MATERIAL

Thickness of table plate approx. 24,5 – 27 mm

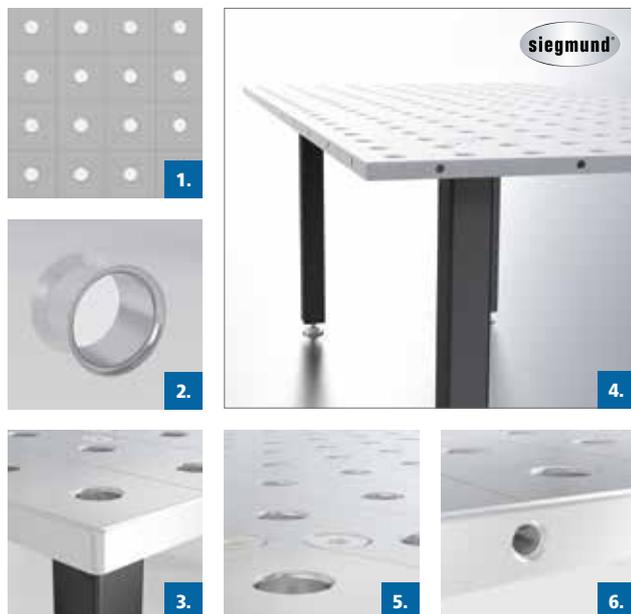
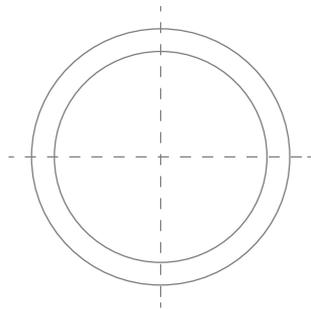


## BASIC

Steel S355J2+N,  
without Plasma nitration

## BOREHOLE Ø 28 MM

1. Boreholes on the surface  
100x100 mm grid
2. Boreholes with radius 3 mm
3. Radius 3 / 6 mm on  
table edges and corners
4. Without side panel
5. 8x45° chamfer for table mounting
6. M12-thread on 4 sides every 200 mm



# SYSTEM 28

FOR HEAVY DUTY APPLICATIONS



## MATERIALS

Material thickness approx. 24,5 – 27 mm



## PROFESSIONAL 750

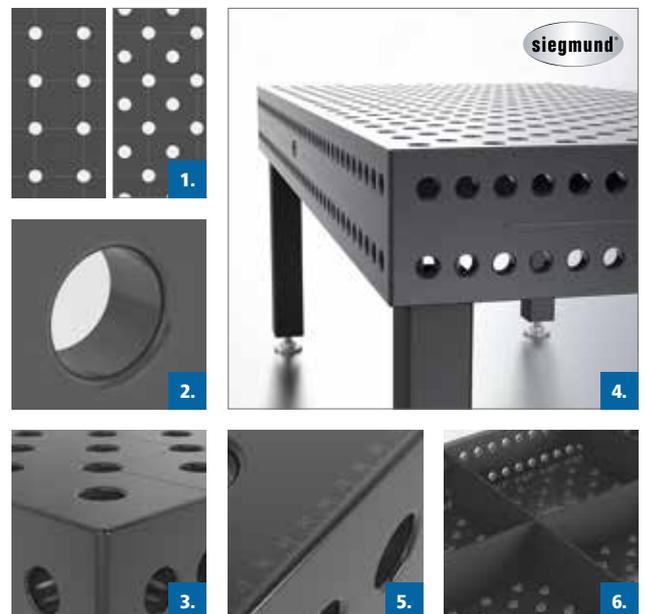
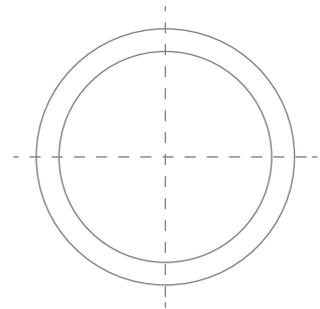
Steel S355J2+N,  
plasma nitrided and BAR-coated

## PROFESSIONAL EXTREME 8.7 / 8.8

Hardened tool steel X8.7 / X8.8,  
plasma nitrided and BAR-coated

## BOREHOLE Ø 28 MM

1. Boreholes on the surface in  
diagonal grid or 100x100 mm grid
2. Boreholes with radius 3 mm
3. Radius 3 / 6 mm on  
table edges and corners
4. Height of table side 200 mm  
Borehole spacing of table side 50 mm
5. With scaling on the surface
6. Construction reinforced with ribbing



# SYSTEM 16



FOR FINE DETAIL APPLICATIONS

All table prices reduced compared to main catalog.

TABLES	PROFESSIONAL 750		PROFESSIONAL EXTREME 8.7		
	50x50 mm Grid without Plasma nitration <sup>1</sup>	50x50 mm Grid with Plasma nitration <sup>2</sup>	50x50 mm Grid without Plasma nitration <sup>1</sup>	50x50 mm Grid with Plasma nitration <sup>2</sup>	
<b>1,0 x 0,5 m</b> 4 Legs   approx. 128 kg			978 £ 4-160005.X07 ○	<b>1.088 £</b> ● 4-160005.X7	
<b>1,0 x 1,0 m</b> 4 Legs   approx. 193 kg			1.260 £ 4-160010.X07 ○	<b>1.425 £</b> ● 4-160010.X7	
<b>1,2 x 0,8 m</b> 4 Legs   approx. 195 kg	1.139 £ 4-160025 ○	<b>1.315 £</b> ● 4-160025.P	1.359 £ 4-160025.X07 ○	<b>1.535 £</b> ● 4-160025.X7	
<b>1,2 x 1,2 m</b> 4 Legs   approx. 261 kg	1.425 £ 4-160015 ○	<b>1.645 £</b> ● 4-160015.P	1.645 £ 4-160015.X07 ○	<b>1.865 £</b> ● 4-160015.X7	
<b>1,5 x 1,0 m</b> 4 Legs   approx. 281 kg	1.535 £ 4-160035 ○	<b>1.755 £</b> ● 4-160035.P	1.755 £ 4-160035.X07 ○	<b>1.975 £</b> ● 4-160035.X7	
<b>1,5 x 1,5 m</b> 4 Legs   approx. 397 kg	2.085 £ 4-160050 ○	<b>2.305 £</b> ● 4-160050.P	2.305 £ 4-160050.X07 ○	<b>2.525 £</b> ● 4-160050.X7	
<b>2,0 x 1,0 m</b> 4 Legs   approx. 362 kg	1.975 £ 4-160020 ○	<b>2.305 £</b> ● 4-160020.P	2.195 £ 4-160020.X07 ○	<b>2.525 £</b> ● 4-160020.X7	
<b>2,0 x 1,2 m</b> 4 Legs   approx. 415 kg	2.415 £ 4-160060 ○	<b>2.745 £</b> ● 4-160060.P	2.745 £ 4-160060.X07 ○	<b>3.075 £</b> ● 4-160060.X7	
<b>2,4 x 1,2 m</b> 6 Legs   approx. 503 kg	2.855 £ 4-160030 ○	<b>3.185 £</b> ● 4-160030.P	3.295 £ 4-160030.X07 ○	<b>3.625 £</b> ● 4-160030.X7	
<b>3,0 x 1,5 m *</b> 8 Legs   approx. 795 kg	4.175 £ 4-160050.2 ○	<b>4.615 £</b> ● 4-160050.P.2	4.505 £ 4-160050.X07.2 ○	<b>4.945 £</b> ● 4-160050.X7.2	
<b>4,0 x 2,0 m</b> 8 Legs   approx. 1.297 kg			6.265 £ 4-160055.X07 ○	<b>7.145 £</b> ● 4-160055.X7	

● = Item produced for stock ○ = Item produced to order

\* Consisting of 2 tables 1,5 x 1,5 m incl. 6 connecting bolts.

## TABLE LEGS

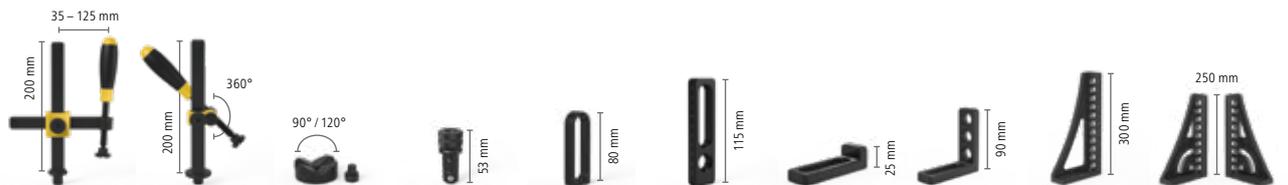


Item No.	160858.X	160857.X <sup>3</sup>	4-160877.XX	4-160876.XX <sup>4</sup>	4-160879.XX <sup>4</sup>	4-160875.XX
Capacity per table leg	1.000 kg	1.000 kg	1.000 kg	200 kg	200 kg	1.000 kg
Leg height	750 mm	850 mm	550 – 950 mm	750 mm	600 – 900 mm	750 mm
Table height	850 mm	950 mm	650 – 1.050 mm	850 mm	700 – 1.000 mm	850 mm
Fine adjustment	40 mm	40 mm	40 mm	40 mm	40 mm	50 mm
<b>Surcharge per leg</b>	included	---	<b>47 £</b>	<b>53 £</b>	<b>79 £</b>	<b>54 £</b>

<sup>3</sup> Standard equipment, alternative height: Available without a surcharge.

<sup>4</sup> Note caster: Not recommended for welding tables with 6 or 8 table legs. Because of risk of tipping not recommended for 1,0 x 0,5 m and 1,2 x 0,8 m.

## SETS



	Clamp	Clamp	Prism	Clamping Bolt	Stop	Stop	Square	Square	Square	Rotation Angle
Material	Burnished	Burnished	Burnished	Burnished	Nitrided	Nitrided	Nitrided	Nitrided	Nitrided	Nitrided
Item No.	160610	160630	160645.1	160510	160410.N	160420.N	160108.N	160110.N	160162.N	160161+63.N
<b>Set 1.1:</b> 4-163100.1	4 x			12 x		4 x	4 x	4 x		
<b>Set 2.1:</b> 4-163200.1	6 x	2 x	4 x	18 x	4 x	6 x	6 x	6 x	2 x	
<b>Set 3.1:</b> 4-163300.1	8 x	4 x	4 x	24 x	4 x	8 x	8 x	8 x	2 x	
<b>Set 4.1:</b> 4-163400.1	10 x	4 x	8 x	30 x	8 x	10 x	10 x	10 x	4 x	1 x + 1 x
<b>Set 5.1:</b> 4-163500.1	12 x	6 x	8 x	36 x	8 x	12 x	12 x	12 x	4 x	1 x + 1 x



**OUR RECOMMENDATION:  
ANTI-SPATTER TO EVERY WELDING TABLE**

The non-flammable, water-soluble Anti-Spatter prevents the adhesion of welding spatters, in addition to the plasma nitration.



**<sup>1</sup>without Plasma nitration**

Unprotected against rust, scratches and welding spatters. Protection against welding spatters is only given by using anti-spatter spray.

Due to the lack of material hardness of Professional 750 significantly higher product wear.

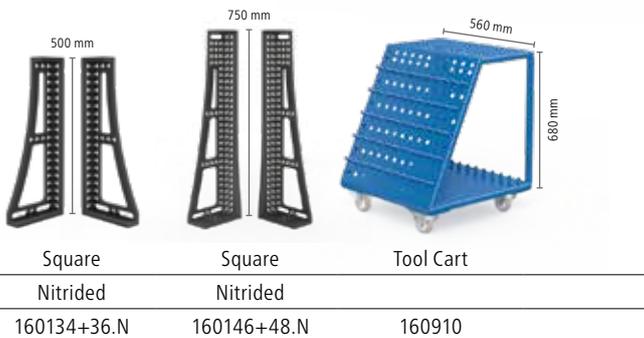
**<sup>2</sup>with Plasma nitration**

Well protected against rust, scratches and weld spatter.

**ACCESSORIES-SET 163999**

(Free in all sets)

- 160402.N Eccentric Stop
- 160852 Allen Wrench
- 160820 Brush
- 000942 Oilstone
- 000911 Sample CleanBasic
- 000921 Sample Anti-Spatter
- 160920 Burner Holder



			<b>875 £</b>
			<b>1.568 £</b>
1 x + 1 x			<b>2.305 £</b>
1 x + 1 x	1 x		<b>3.493 £</b>
1 x + 1 x	1 x + 1 x	1 x	<b>4.615 £</b>



**SPECIAL  
PROMOTION**

**PROFESSIONAL EXTREME 8.7  
2000 x 1000 x 100 mm**

Through-hardened tool steel out of special alloy Siegmund X8.7, inclusive Plasma nitration and BAR-coating

Boreholes on the surface 50x50 mm grid

**WELDING TABLE INCLUDING ACCESSORIES AND  
4x 160877.X HEIGHT-ADJUSTABLE LEGS:**

**5.217 £**

instead of ~~6.285 £~~ Catalog price

Item No. 4-168223.X7



**included**



Prices quoted in £, excl. VAT, packing and transport costs. We reserve the right to amend prices listed in this brochure, due to fluctuations in the Euro/£ exchange rate.

# SYSTEM 22



MORE STABLE THAN SYSTEM 16, MORE COST-EFFECTIVE THAN SYSTEM 28

TABLES	PROFESSIONAL 750		
	100x100 mm Grid with Plasma nitration <sup>2</sup>	Diagonal grid without Plasma nitration <sup>1</sup>	Diagonal grid with Plasma nitration <sup>2</sup>
<b>1,0 x 1,0 m</b> 4 Legs   approx. 296 kg		1.205 £ 4-220010.D ○	<b>1.535 £</b> 4-220010.PD ●
<b>1,5 x 1,0 m</b> 4 Legs   approx. 412 kg		1.425 £ 4-220035.D ○	<b>1.755 £</b> 4-220035.PD ●
<b>2,0 x 1,0 m</b> 4 Legs   approx. 519 kg	<b>2.085 £</b> 4-220020.P ●	1.865 £ 4-220020.D ○	<b>2.305 £</b> 4-220020.PD ●
<b>2,4 x 1,2 m</b> 6 Legs   approx. 726 kg	<b>2.800 £</b> 4-220030.P ●	2.580 £ 4-220030.D ○	<b>3.075 £</b> 4-220030.PD ●
<b>3,0 x 1,5 m</b> 6 Legs   approx. 1.073 kg	<b>3.955 £</b> 4-220040.P ●	3.735 £ 4-220040.D ○	<b>4.285 £</b> 4-220040.PD ●

● = Item produced for stock ○ = Item produced to order

## TABLE LEGS



Item No.	220858	280857.X <sup>3</sup>	4-280878.XX	4-280877.XX	4-220866.XX <sup>4</sup>	4-280879.XX <sup>4</sup>	4-220874.XX
Capacity per table leg	1.000 kg	2.000 kg	2.000 kg	2.000 kg	800 kg	800 kg	1.000 kg
Leg height	700 mm	750 mm	450 – 700 mm	550 – 900 mm	700 mm	550 – 750 mm	700 mm
Table height	850 mm	900 mm	600 – 850 mm	700 – 1.050 mm	850 mm	700 – 900 mm	850 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
<b>Surcharge per leg</b>	included	---	<b>54 £</b>	<b>54 £</b>	<b>76 £</b>	<b>98 £</b>	<b>43 £</b>

<sup>3</sup> Standard equipment, alternative height: Available without a surcharge.

<sup>4</sup> Note caster: Not recommended for welding tables with 6 table legs.

## SETS



	Clamp	Clamp	Prism	Bolt	Magnetic Bolt	Stop	Stop	Stop	Stop	Square	Square	Square
Material	Burnished	Burnished	Burnished	Burnished	Aluminum	Nitrided						
Item No.	220610	220630	220645.1	220510	220740	220410.N	220420.N	220426.N	220430.N	220110.N	220152.N	220116.N
<b>Set 1:</b> 4-223100.2	4 x	2 x		12 x		4 x	4 x			2 x	2 x	
<b>Set 2:</b> 4-223200.2	6 x	4 x	4 x	18 x	4 x	6 x	6 x	2 x		4 x	2 x	
<b>Set 3:</b> 4-223300.2	10 x	6 x	4 x	24 x	4 x	8 x	8 x	2 x		6 x	2 x	
<b>Set 4:</b> 4-223400.2	12 x	8 x	8 x	30 x	8 x	10 x	10 x	2 x	2 x	8 x		2 x
<b>Set 5:</b> 4-223500.2	14 x	10 x	8 x	30 x	8 x	12 x	12 x	4 x	4 x	10 x		2 x



**OUR RECOMMENDATION:  
ANTI-SPATTER TO EVERY WELDING TABLE**

The non-flammable, water-soluble Anti-Spatter prevents the adhesion of welding spatters, in addition to the plasma nitration.



**1 without Plasma nitration**

Unprotected against rust, scratches and welding spatters. Protection against welding spatters is only given by using anti-spatter spray.

Due to the lack of material hardness of Professional 750 significantly higher product wear.

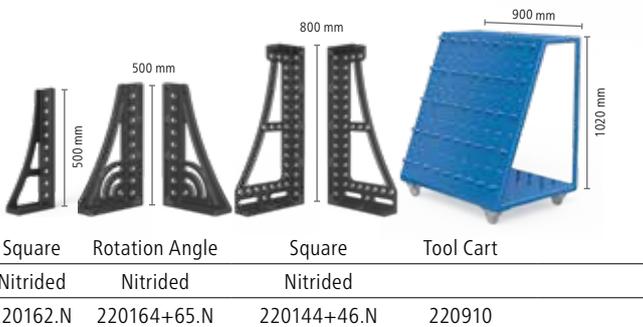
**2 with Plasma nitration**

Well protected against rust, scratches and weld spatter.

**ACCESSORIES-SET 223999**

(Free in all sets)

- 220402.N Eccentric Stop
- 220852 Allen Wrench
- 220820 Brush
- 000940 Oilstone
- 000911 Sample CleanBasic
- 000921 Sample Anti-Spatter



				<b>1.240 £</b>
				<b>2.153 £</b>
				<b>2.902 £</b>
2 x	1 x + 1 x		1 x	<b>4.722 £</b>
2 x	1 x + 1 x	1 x + 1 x	1 x	<b>6.037 £</b>



**SPECIAL  
PROMOTION**

**PROFESSIONAL 750  
1500 x 1000 x 150 mm**

Steel S355J2+N,  
inclusive Plasma nitration and BAR-coating  
Boreholes on the surface in diagonal grid

**WELDING TABLE INCLUDING ACCESSORIES AND  
4x 280878.X HEIGHT-ADJUSTABLE LEGS:**

**3.774 £**

instead of ~~4.400 £~~ Catalog price

Item No. 4-228139.PD



**included**



Prices quoted in £, excl. VAT, packing and transport costs.  
We reserve the right to amend prices listed in this brochure,  
due to fluctuations in the Euro/£ exchange rate.

# SYSTEM 28

siegmund®

FOR HEAVY DUTY APPLICATIONS

All table prices reduced compared to main catalog.

TABLES Table size	PROFESSIONAL 750			PROFESSIONAL EXTREME 8.7	
	100x100 mm Grid without Plasma nitration <sup>1</sup>	100x100 mm Grid with Plasma nitration <sup>2</sup>	Diagonal grid with Plasma nitration <sup>2</sup>	100x100 mm Grid with Plasma nitration <sup>2</sup>	Diagonal grid with Plasma nitration <sup>2</sup>
<b>1,0 x 1,0 m</b> 4 Legs   approx. 415 kg	1.535 £ 4-280010 ○	<b>1.755 £</b> ● 4-280010.P	1.975 £ 4-280010.PD ○	<b>1.975 £</b> ● 4-280010.X7	<b>2.195 £</b> ● 4-280010.XD7
<b>1,2 x 0,8 m</b> 4 Legs   approx. 408 kg	1.535 £ 4-280025 ○	1.755 £ 4-280025.P ○	1.975 £ 4-280025.PD ○	1.975 £ 4-280025.X7 ○	<b>2.195 £</b> ● 4-280025.XD7
<b>1,2 x 1,2 m</b> 4 Legs   approx. 544 kg	2.140 £ 4-280015 ○	<b>2.360 £</b> ● 4-280015.P	2.635 £ 4-280015.PD ○	<b>2.580 £</b> ● 4-280015.X7	<b>2.855 £</b> ● 4-280015.XD7
<b>1,5 x 1,0 m</b> 4 Legs   approx. 577 kg	2.195 £ 4-280035 ○	<b>2.415 £</b> ● 4-280035.P	2.745 £ 4-280035.PD ○	<b>2.745 £</b> ● 4-280035.X7	<b>3.075 £</b> ● 4-280035.XD7
<b>1,5 x 1,5 m</b> 4 Legs   approx. 801 kg	2.855 £ 4-280050 ○	3.295 £ 4-280050.P ○	3.735 £ 4-280050.PD ○	3.515 £ 4-280050.X7 ○	<b>3.955 £</b> ● 4-280050.XD7
<b>2,0 x 1,0 m</b> 4 Legs   approx. 730 kg	2.415 £ 4-280020 ○	<b>2.855 £</b> ● 4-280020.P	<b>3.295 £</b> ● 4-280020.PD	<b>3.185 £</b> ● 4-280020.X7	<b>3.614 £</b> ● 4-280020.XD7
<b>2,0 x 1,2 m</b> 4 Legs   approx. 843 kg	2.800 £ 4-280060 ○	3.240 £ 4-280060.P ○	3.735 £ 4-280060.PD ○	3.570 £ 4-280060.X7 ○	<b>4.054 £</b> ● 4-280060.XD7
<b>2,0 x 2,0 m</b> 4 Legs   approx. 1.300 kg	4.351 £ 4-280045 ○	5.011 £ 4-280045.P ○	5.671 £ 4-280045.PD ○	5.341 £ 4-280045.X7 ○	<b>6.001 £</b> ● 4-280045.XD7
<b>2,4 x 1,2 m</b> 4 Legs   approx. 986 kg	3.075 £ 4-280030 ○	<b>3.625 £</b> ● 4-280030.P	<b>4.175 £</b> ● 4-280030.PD	<b>3.955 £</b> ● 4-280030.X7	<b>4.505 £</b> ● 4-280030.XD7
<b>3,0 x 1,5 m</b> 6 Legs   approx. 1.518 kg	4.725 £ 4-280040 ○	<b>5.275 £</b> ● 4-280040.P	<b>5.825 £</b> ● 4-280040.PD	<b>5.715 £</b> ● 4-280040.X7	<b>6.265 £</b> ● 4-280040.XD7
<b>4,0 x 2,0 m</b> 8 Legs   approx. 2.503 kg	7.145 £ 4-280055 ○	<b>7.915 £</b> ● 4-280055.P	8.685 £ 4-280055.PD ○	<b>8.795 £</b> ● 4-280055.X7	<b>9.565 £</b> ● 4-280055.XD7

● = Item produced for stock ○ = Item produced to order

## TABLE LEGS

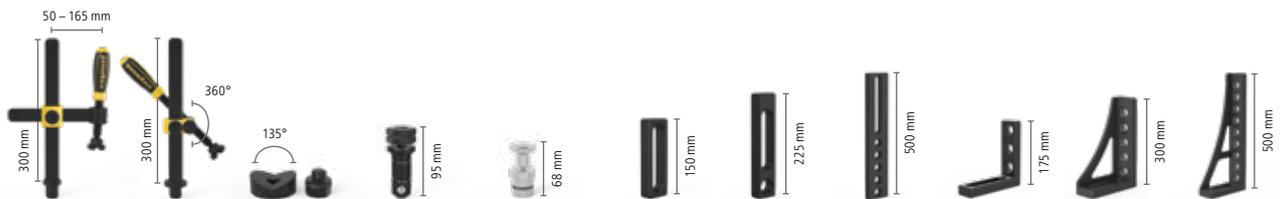


Item No.	280858.X	280857.X <sup>3</sup>	4-280878.XX	4-280877.XX	4-280876.XX <sup>4</sup>	4-280879.XX <sup>4</sup>	4-280874.XX
Capacity per table leg	2.000 kg	2.000 kg	2.000 kg	2.000 kg	800 kg	800 kg	2.000 kg
Leg height	650 mm	750 mm	450 – 700 mm	550 – 900 mm	650 mm	550 – 750 mm	650 mm
Table height	850 mm	950 mm	650 – 900 mm	750 – 1.100 mm	850 mm	750 – 950 mm	850 mm
Fine adjustment	50 mm	50 mm	50 mm	50 mm	20 mm	20 mm	50 mm
<b>Surcharge per leg</b>	included	---	<b>54 £</b>	<b>54 £</b>	<b>76 £</b>	<b>98 £</b>	<b>43 £</b>

<sup>3</sup> Standard equipment, alternative height: Available without a surcharge.

<sup>4</sup> Note caster: Not recommended for welding tables with 6 or 8 table legs.

## SETS

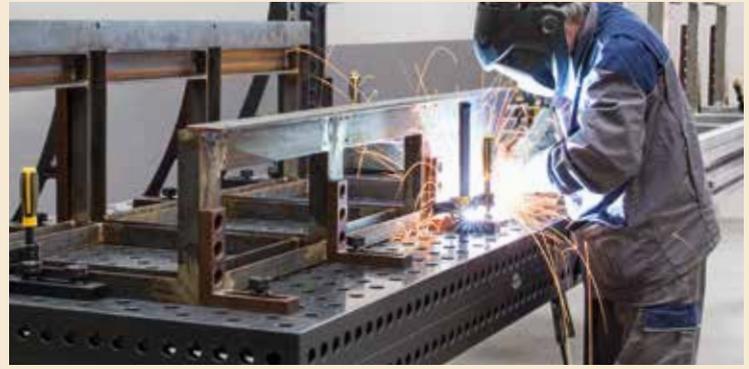


	Clamp	Clamp	Prism	Bolt	Magnetic Bolt	Stop	Stop	Stop	Square	Square	Square
Material	Nitrided	Nitrided	Burnished	Burnished	Aluminum	Nitrided	Nitrided	Nitrided	Nitrided	Nitrided	Nitrided
Item No.	280610.N	280630.N	280648.1	280510	280740	280410.N	280420.N	280430.N	280110.N	280152.N	280162.N
<b>Set 1.1:</b> 4-283100.1	4 x	2 x	2 x	12 x		4 x	4 x		2 x	2 x	
<b>Set 2.1:</b> 4-283200.1	6 x	4 x	4 x	18 x	4 x	6 x	6 x		4 x	2 x	2 x
<b>Set 3.1:</b> 4-283300.1	10 x	6 x	4 x	24 x	4 x	8 x	8 x		6 x	2 x	2 x
<b>Set 4.1:</b> 4-283400.1	14 x	10 x	6 x	30 x	8 x	10 x	10 x	4 x	8 x	2 x	2 x
<b>Set 5.1:</b> 4-283500.1	14 x	10 x	8 x	36 x	8 x	12 x	12 x	4 x	12 x	2 x	2 x



**OUR RECOMMENDATION:  
ANTI-SPATTER TO EVERY WELDING TABLE**

The non-flammable, water-soluble Anti-Spatter prevents the adhesion of welding spatters, in addition to the plasma nitration.



**SPECIAL  
PROMOTION**

**PROFESSIONAL EXTREME 8.7  
2000 x 1200 x 200 mm**

Through-hardened tool steel out of special alloy Siegmund X8.7, inclusive Plasma nitration and BAR-coating

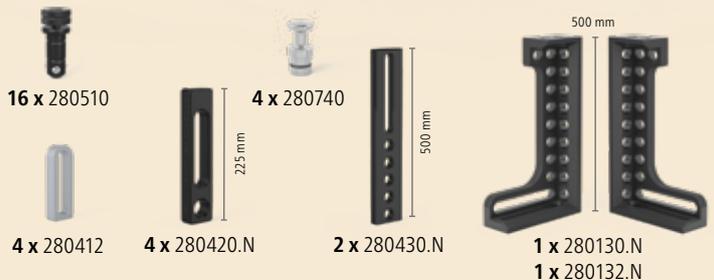
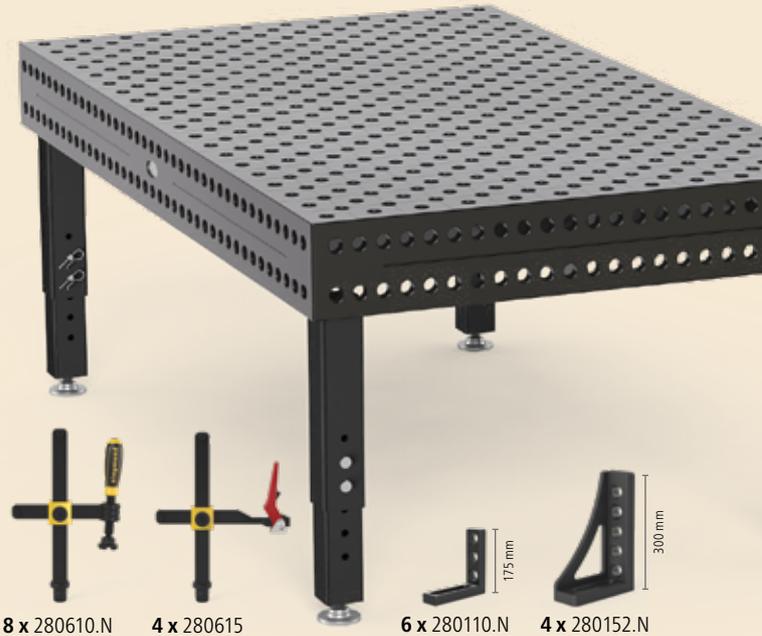
Boreholes on the surface in diagonal grid

**WELDING TABLE INCLUDING ACCESSORIES AND  
4x 280878.X HEIGHT-ADJUSTABLE LEGS:**

**7.453 £**

instead of ~~7.971 £~~ Catalog price

Item No. 4-288164.XD7



**included**



Prices quoted in £, excl. VAT, packing and transport costs.  
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due to fluctuations in the Euro/£ exchange rate.

PROFESSIONAL EXTREME 8.8	
100x100 mm Grid with Plasma nitration <sup>2</sup>	Diagonal grid with Plasma nitration <sup>2</sup>
2.470 £ 4-280010.X ○	2.734 £ 4-280010.XD ○
2.470 £ 4-280025.X ○	2.734 £ 4-280025.XD ○
2.855 £ 4-280015.X ○	3.141 £ 4-280015.XD ○
2.998 £ 4-280035.X ○	3.295 £ 4-280035.XD ○
3.955 £ 4-280050.X ○	4.395 £ 4-280050.XD ○
<b>3.581 £</b> 4-280020.X ●	<b>4.021 £</b> 4-280020.XD ●
4.065 £ 4-280060.X ○	4.505 £ 4-280060.XD ○
6.045 £ 4-280045.X ○	6.815 £ 4-280045.XD ○
<b>4.395 £</b> 4-280030.X ●	<b>5.055 £</b> 4-280030.XD ●
<b>6.595 £</b> 4-280040.X ●	<b>7.145 £</b> 4-280040.XD ●
10.313 £ 4-280055.X ○	11.105 £ 4-280055.XD ○

**<sup>1</sup>without Plasma nitration**

Unprotected against rust, scratches and welding spatters. Protection against welding spatters is only given by using anti-spatter spray.

Due to the lack of material hardness of Professional 750 significantly higher product wear.

**<sup>2</sup>with Plasma nitration**

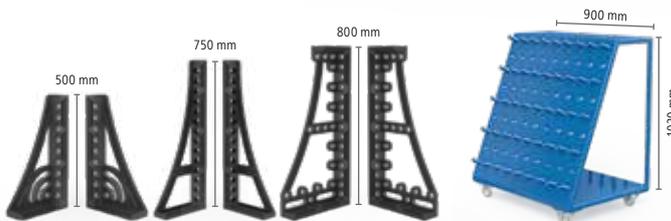
Well protected against rust, scratches and weld spatter.

All tables without plasma nitriding are also available upon request.

**ACCESSORIES-SET 283999**

(Free in all sets)

- 280402.N Eccentric Stop
- 280852.1 Allen Wrench
- 280820 Brush
- 000940 Oilstone
- 000911 Sample CleanBasic
- 000921 Sample Anti-Spatter
- 280920 Burner Holder



Rotation Angle	Square	Square	Tool Cart	
Nitrided	Nitrided	Nitrided		
280164+65.N	280166+67.N	280144+46.N	280910	
				<b>1.513 £</b>
				<b>2.657 £</b>
	1 x + 1 x			<b>3.845 £</b>
1 x + 1 x	1 x + 1 x		1 x	<b>5.990 £</b>
1 x + 1 x	1 x + 1 x	1 x + 1 x	1 x	<b>7.304 £</b>

# SYSTEM 28 BASIC

## THE ECONOMICAL SOLUTION

All table prices reduced compared to main catalog.



### OUR RECOMMENDATION: ANTI-SPATTER TO EVERY WELDING TABLE

The non-flammable, water-soluble Anti-Spatter prevents the adhesion of welding spatters.



TABLES	BASIC
Table size	100x100 mm Grid without Plasma nitration <sup>1</sup>
<b>1,5 x 1,0 m</b> 4 Legs   approx. 370 kg	<b>1.004 £</b> ● 4-281035
<b>2,0 x 1,0 m</b> 4 Legs   approx. 475 kg	<b>1.269 £</b> ● 4-281020
<b>2,4 x 1,2 m</b> 6 Legs   approx. 697 kg	<b>1.747 £</b> ● 4-281030
<b>3,0 x 1,5 m</b> 6 Legs   approx. 1.043 kg	<b>2.119 £</b> ● 4-281040

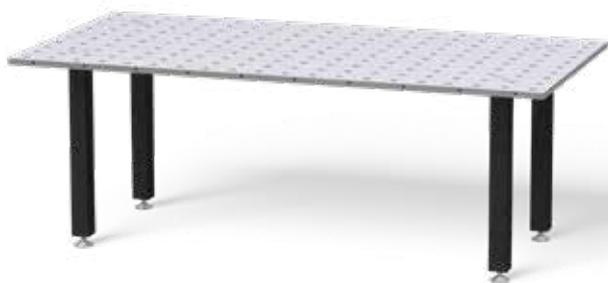
● = Item produced for stock ○ = Item produced to order

### Compatibility

All accessories of Siegmund System 28 are compatible with Basic 28.

### <sup>1</sup>without Plasma nitration

Unprotected against rust, scratches and welding spatters. Protection against welding spatters is only given by using anti-spatter spray.



### ACCESSORIES-SET 283999

(Free in all sets)

- 280402.N Eccentric Stop
- 280852.1 Allen Wrench
- 280820 Brush
- 000940 Oilstone
- 000911 Sample CleanBasic
- 000921 Sample Anti-Spatter
- 280920 Burner Holder



### TABLE LEGS



Standard equipment



Height adjustable



Caster, locking brake



Height adjustable, caster, locking brake



Floor anchoring

Item No.	161856	4-160877.XX	4-161855.XX <sup>2</sup>	4-160879.XX <sup>2</sup>	4-160874.XX
Capacity per table leg	1.000 kg	1.000 kg	200 kg	200 kg	1.000 kg
Leg height	815 mm	550 – 950 mm	815 mm	600 – 900 mm	815 mm
Table height	850 mm	600 – 1.000 mm	850 mm	650 – 950 mm	850 mm
Fine adjustment	50 mm	40 mm	50 mm	40 mm	50 mm
<b>Surcharge per leg</b>	included	<b>47 £</b>	<b>53 £</b>	<b>79 £</b>	<b>54 £</b>

<sup>2</sup>Note **caster**: Not recommended for welding tables with 6 table legs.

### SETS



Clamp



Bolt



Stop



Square



Square

### SIDE STOPS



Threaded Bolt



Stop

Material	Burnished	Burnished	Nitrided	Nitrided	Nitrided	Burnished	Galvanized	
Item No.	280604	280510	280420.N	280110.N	280162.N	280543	160415	
<b>Basic-Set 1.3:</b> 4-281200.3	4 x	8 x	6 x	2 x		8 x	8 x	<b>936 £</b>
<b>Basic-Set 2.3:</b> 4-281300.3	8 x	12 x	8 x	4 x		8 x	8 x	<b>1.289 £</b>
<b>Basic-Set 3.3:</b> 4-281400.3	10 x	18 x	10 x	6 x	4 x	8 x	8 x	<b>2.231 £</b>

Prices quoted in £, excl. VAT, packing and transport costs.

We reserve the right to amend prices listed in this brochure, due to fluctuations in the Euro/£ exchange rate.

# WORLDWIDE IN USE

siegmund®

SIEGMUND WELDING TABLES IN USE



## NORTON MOTORCYCLES – UNITED KINGDOM

Norton Motorcycles, based in the United Kingdom, draws on more than 100 years of experience in the field of motorcycle construction and impresses the professional racing scene as well as ambitious hobby riders with its unique design. Every task, from research and development to the manufacture, construction, testing and shipping of motorcycles is performed at the Norton Hastings House plant.

To ensure the high quality and stability of the motorcycle frame, Norton works with Professional Extreme welding tables from Siegmund. The pictures show a way how parts of the frame can be fixed on the welding table and welded exactly by using clamps and squares of different heights.



THE ALL-ROUNDER IN EVERY WORKSHOP



## A TABLE TOP WITH EXCEPTIONALLY HIGH BASE HARDNESS

Table top 1200 x 800 x 12 mm:  
**manufactured from specially developed Siegmund X8.9 material (without plasma nitration)**

Your advantage:  
**Resistant to scratches, excellent impact resistance, high point load and a long service life**



## BORE HOLE

The bore holes have a diameter of 16 mm and are arranged on the table surface in a 50 mm grid.

Of course the whole Siegmund accessories are compatible with the Siegmund Workstation.



## DIRT PROTECTION

Three movable plates below the table plate protect tools from weld spatter and dirt. The simple sliding mechanism allows removal and cleaning with little effort.



## LEGS

The combined foot and optional castor gives mobility to the Siegmund Workstation. Base plates have fine adjustment to enable a precise working surface. (Castor optional)



## BEARING LOAD

The Siegmund workstation with base plate bears a total weight of approx. 1.000 kg. Please note when using the castors, the load capacity is reduced to approx. 400 kg.





Thanks to the intelligent concept of the Siegmund Workstation all your tools are always within reach at your workplace. This creates a tidy area and also provides space for your accessories.



### BUILT IN STORAGE

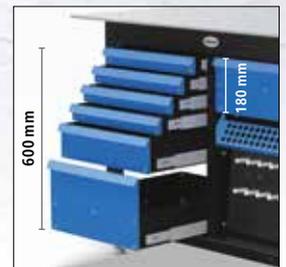
The Siegmund Workstation features defined storage for tooling and accessories that can be shelved for easy reach.



### OPTIONAL DRAWERS

You can custom, build or retrofit your workstation with drawers at various heights to increase storage capability. Here you will find space for any type of tool. Upgrading is possible at any time.

Overall the Workstation provides a space of 600 mm on the left side and 180 mm on the right side for drawers.



### PREMIUM BENCH VICE

The basic equipment of each workshop is a reliable bench vice. Our premium bench vice offers improved productivity.



### ASSEMBLY AND SETUP

Easy to follow, step by step assembly instructions are included with every workstation.



Dimensions Workstation (L x W x H):  
1200 x 800 x 850 mm

Weight Workstation  
without castors or drawers: 139 kg

# SIEGMUND WORKSTATION



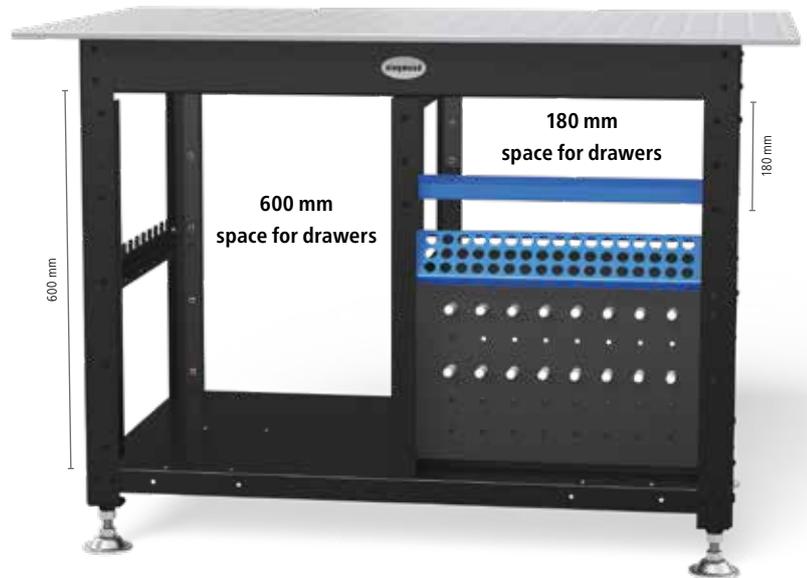
Assemble your custom built work station and add castors or a bench vice to the starter kit.

## STARTER KIT: Siegmund Workstation

Including accessories at the introductory price of:

# 1.650 £

Item No. 4-167100



### PROFESSIONAL EXTREME 8.9 1200 x 800 x 12 mm

Table top is manufactured in specially developed Siegmund X8.9 through hardened alloy tool steel

Borehole Ø 16 mm

Borehole spacing on the table top 50 mm

Each workstation is delivered with easy self assembly instructions.

### included

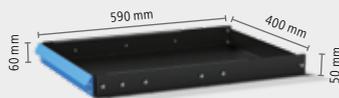


### COMPLETE THE STARTER KIT:

#### Drawer 60 mm

Surcharge  
**119 £**

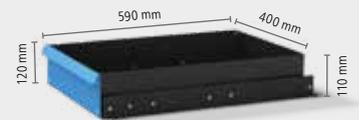
Item No. 2-164200



#### Drawer 120 mm

Surcharge  
**136 £**

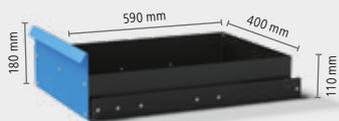
Item No. 2-164205



#### Drawer 180 mm

Surcharge  
**146 £**

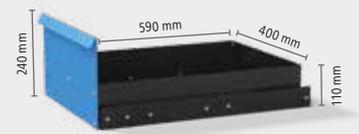
Item No. 2-164210



#### Drawer 240 mm

Surcharge  
**156 £**

Item No. 2-164215



#### Equipment with 4 castors Bearing load Workstation: approx. 400 kg

Surcharge  
**125 £**

Item No. 2-164100

By adjusting the baseplate up- or downwards, you can switch between foot and caster.



#### Premium bench vice

incl. adapter plate and bolts

Surcharge  
**227 £**

Item No. 2-164300



# SPECIAL PROMOTION



## Siegmund Workstation

Our offer includes the Siegmund Workstation on castors with two drawers and accessories at a special limited price.

# 1.950 £

Item No. 4-167198

**PROFESSIONAL EXTREME 8.9**  
1200 x 800 x 12 mm

Table top is manufactured in specially developed Siegmund X8.9 through hardened alloy tool steel

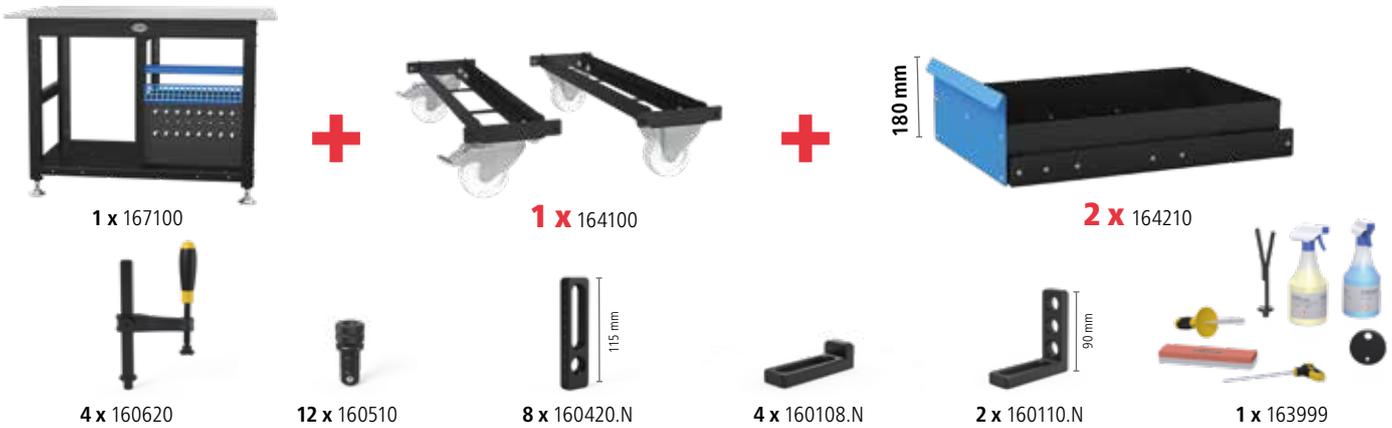
Borehole Ø 16 mm

Borehole spacing on the table top 50 mm

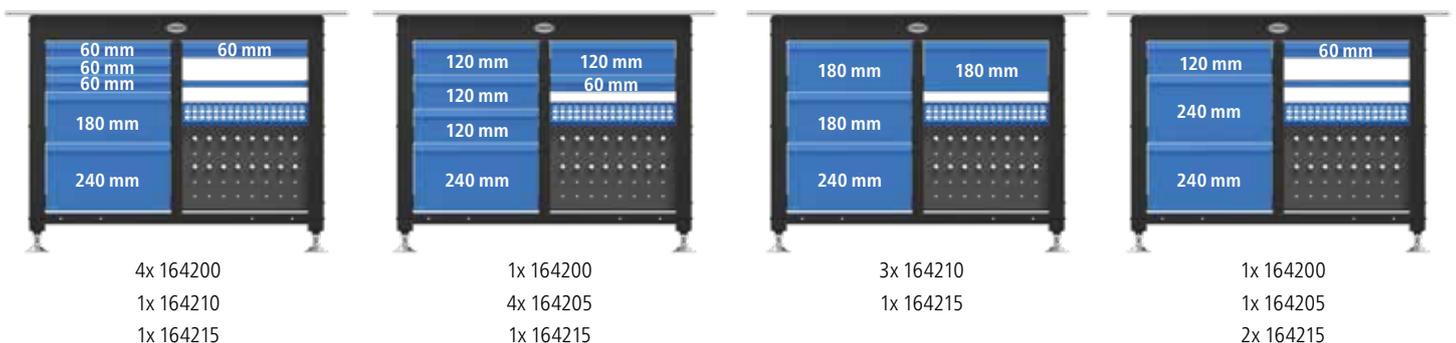
Each workstation is delivered with easy self-assembly instructions.



### Special Promotion contains:



### Exemplary compilations – Decide for yourself according to your needs





## YOUR ORDER:

Quantity	Item No.	Title	Price per unit	Total price

Send the order by e-mail to [sales@surtech.co.uk](mailto:sales@surtech.co.uk) or fax to 0121 359 1817.

## MORE INFORMATION

Discover the whole range of our products in our main catalog (about 640 pages), Flyer (about 228 pages) or on our website [www.siegmund.com](http://www.siegmund.com)

Address / Contact / Company stamp

- Please call me back
- I want no further product information

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 Fax 0121 359 1817  
 E-Mail: [sales@surtech.co.uk](mailto:sales@surtech.co.uk)  
[www.surtech.co.uk](http://www.surtech.co.uk)

## DEMONSTRATION CENTRE IN BIRMINGHAM:

All visitors are welcome by appointment to visit our test and demonstration facility.

## NEXT EXHIBITION IN UK: MACH 2018, Birmingham

09.04. – 13.04.2018  
 Booth H20-852



## Bernd Siegmund GmbH

Aehrenstrasse 29 | 86845 Grossaitingen | Germany (Bavaria)  
[www.siegmund.com](http://www.siegmund.com)

Prices quoted in £, excl. VAT, packing and transport costs. We reserve the right to amend prices listed in this brochure, due to fluctuations in the Euro/£ exchange rate. Technical changes and release are reserved. Minimum order value: 50 £.

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